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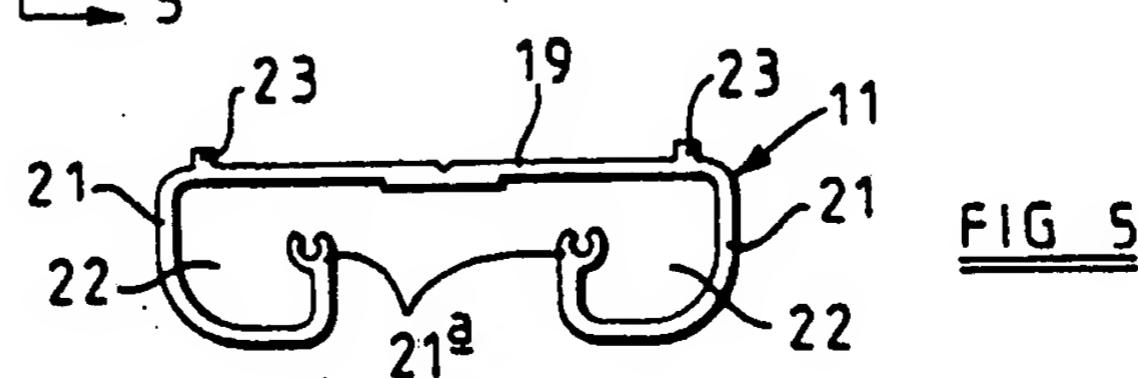
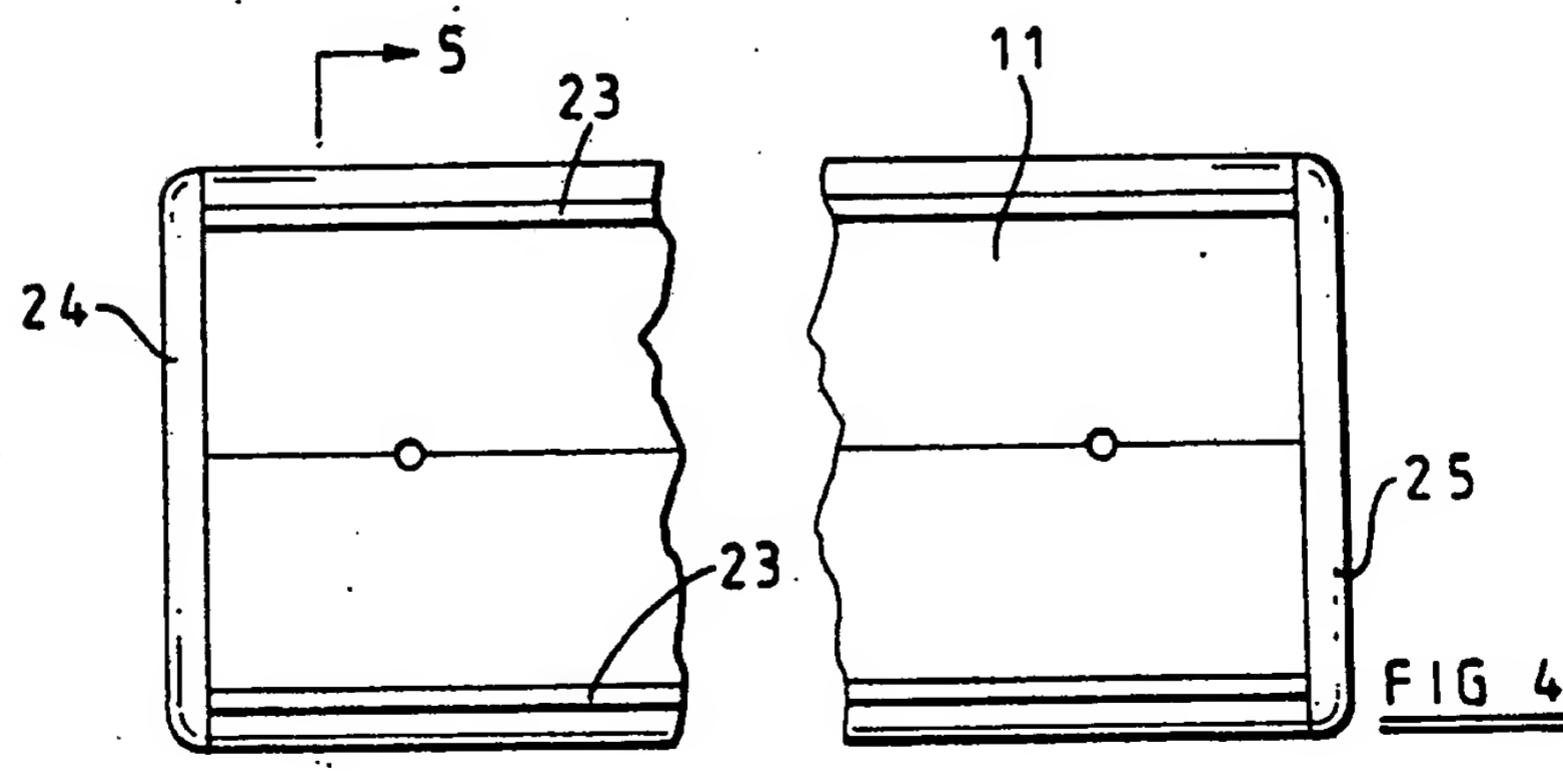
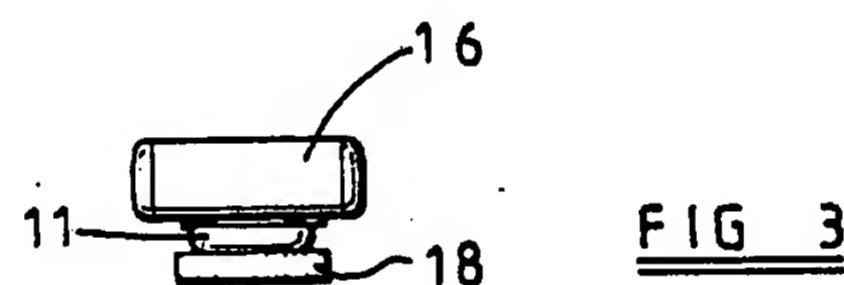
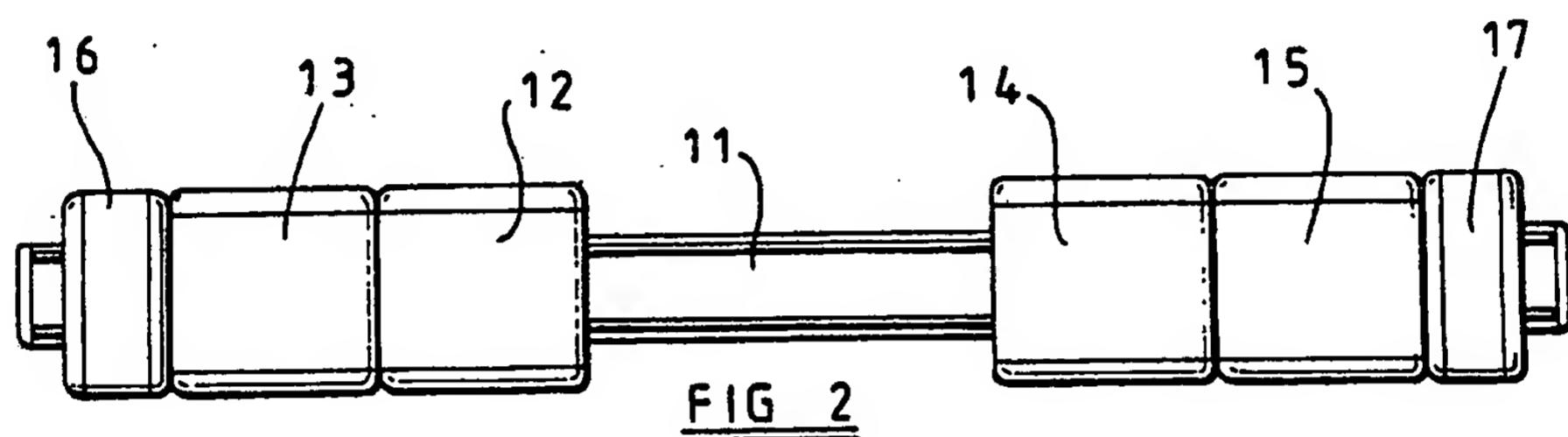
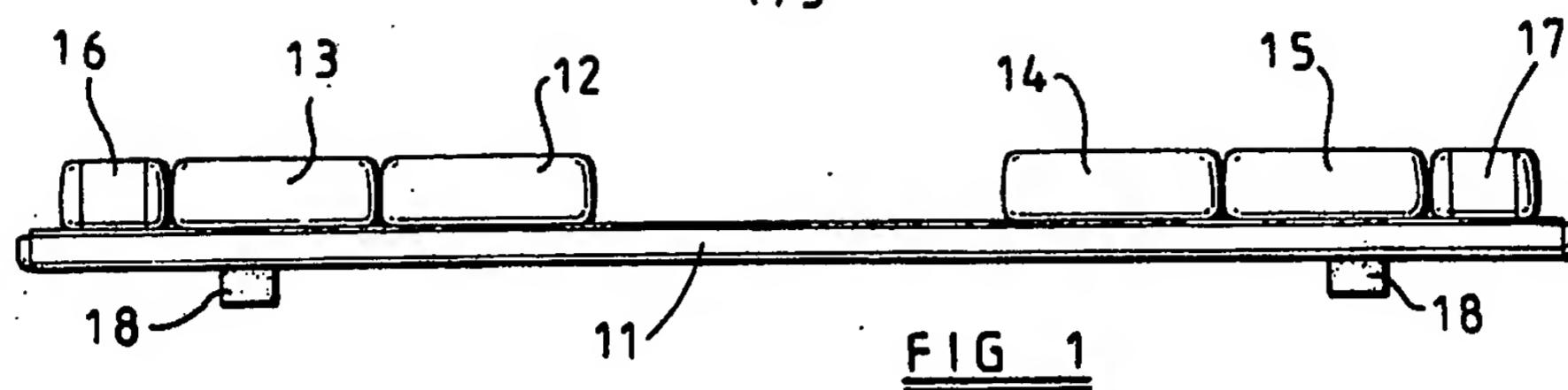
**ABSTRACT:**

A lamp assembly comprising an elongate support member 11 of hollow section and a plurality of lamp units 12-17 secured to the support member 11 at points spaced along the length of the support member 11, electrical connecting leads of the lamp units 12-17 being disposed in the hollow section of the support member 11 and the lamp units 12-17 each comprising a body housing the lighting assembly of the unit and having its opposite ends closed by closure members at least one of which is transparent, said closure members of all of the lamp units of the assembly being of similar shape, and the lamp unit bodies being of a common cross-section.



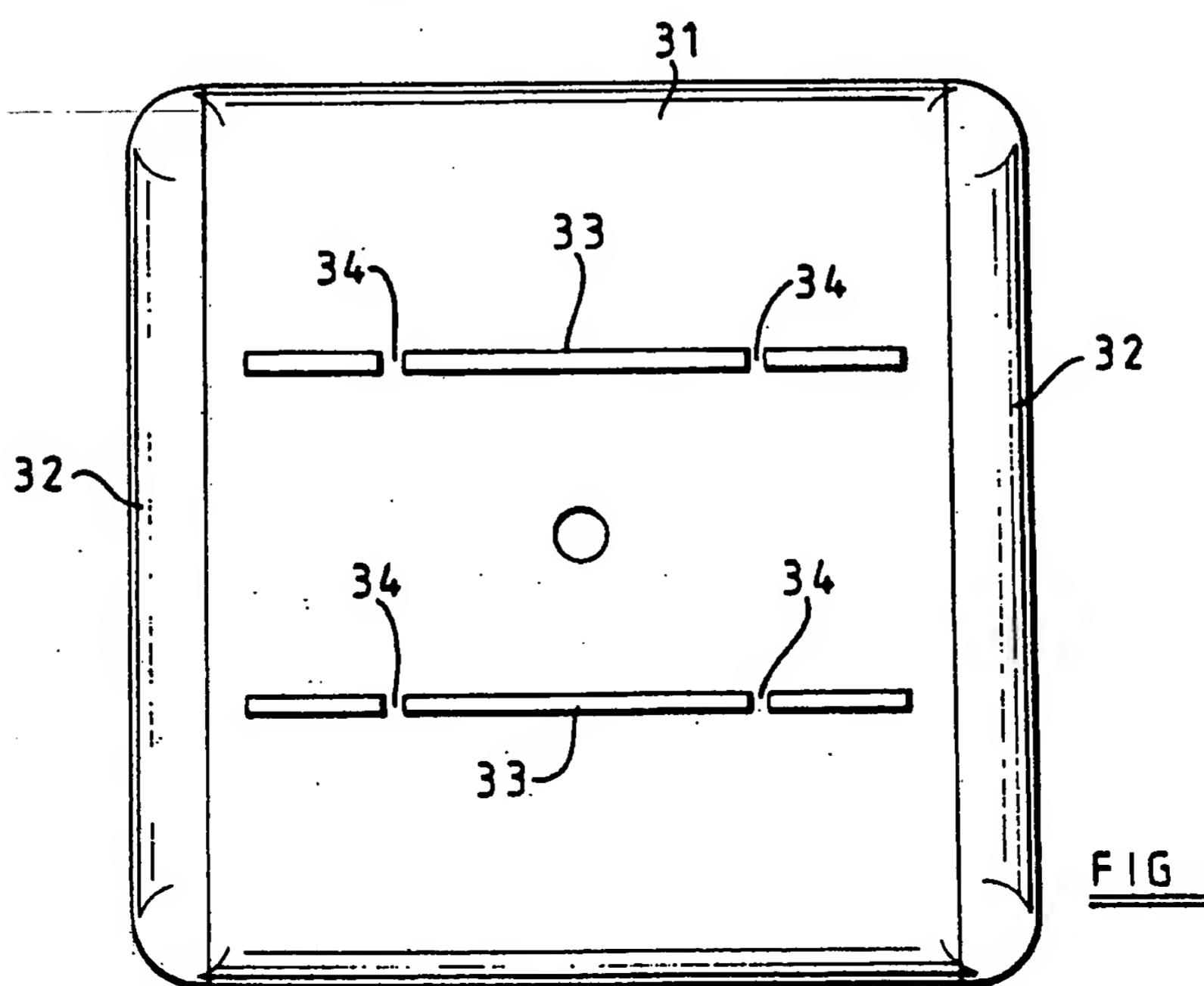
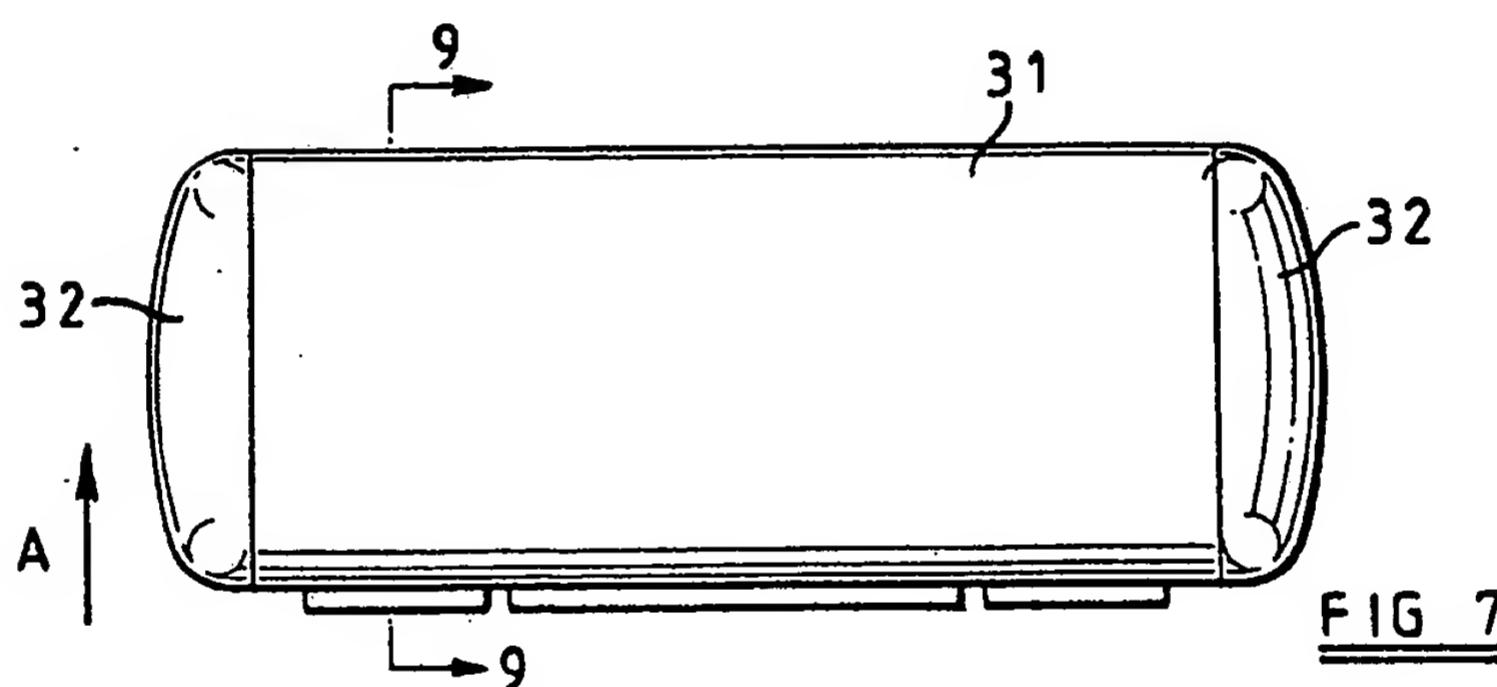
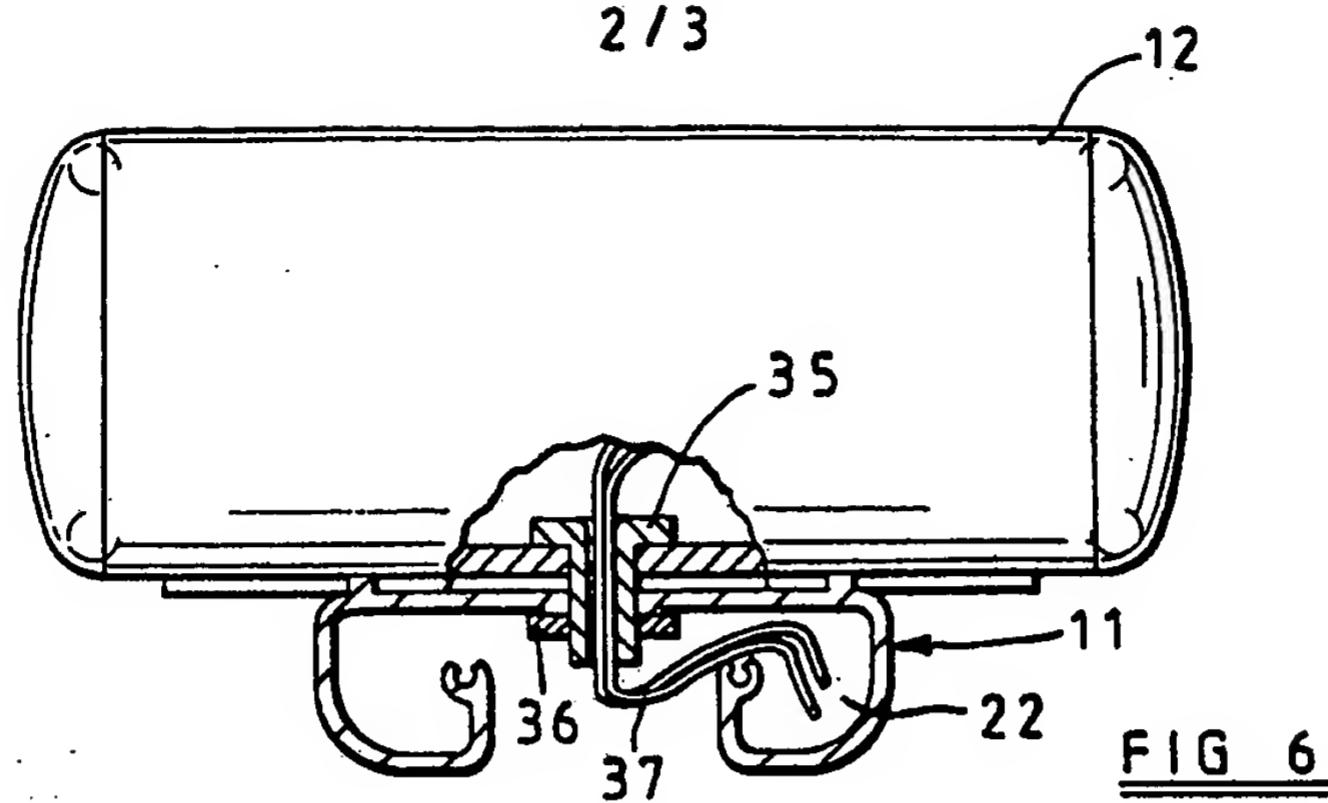
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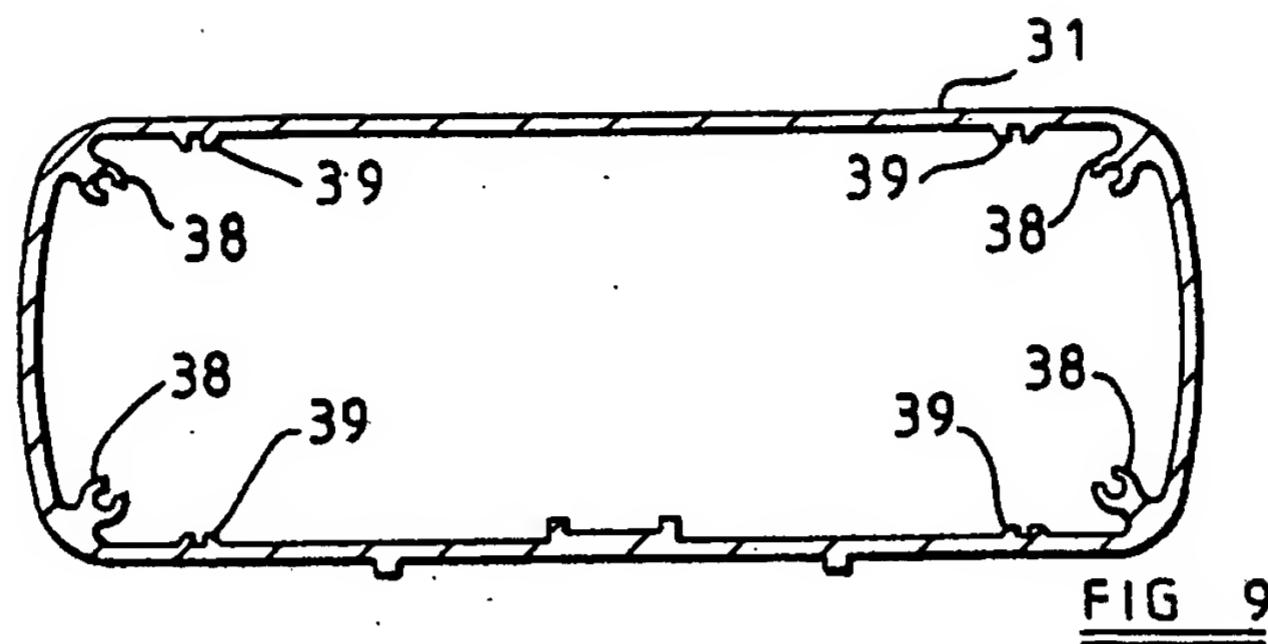


FIG 9

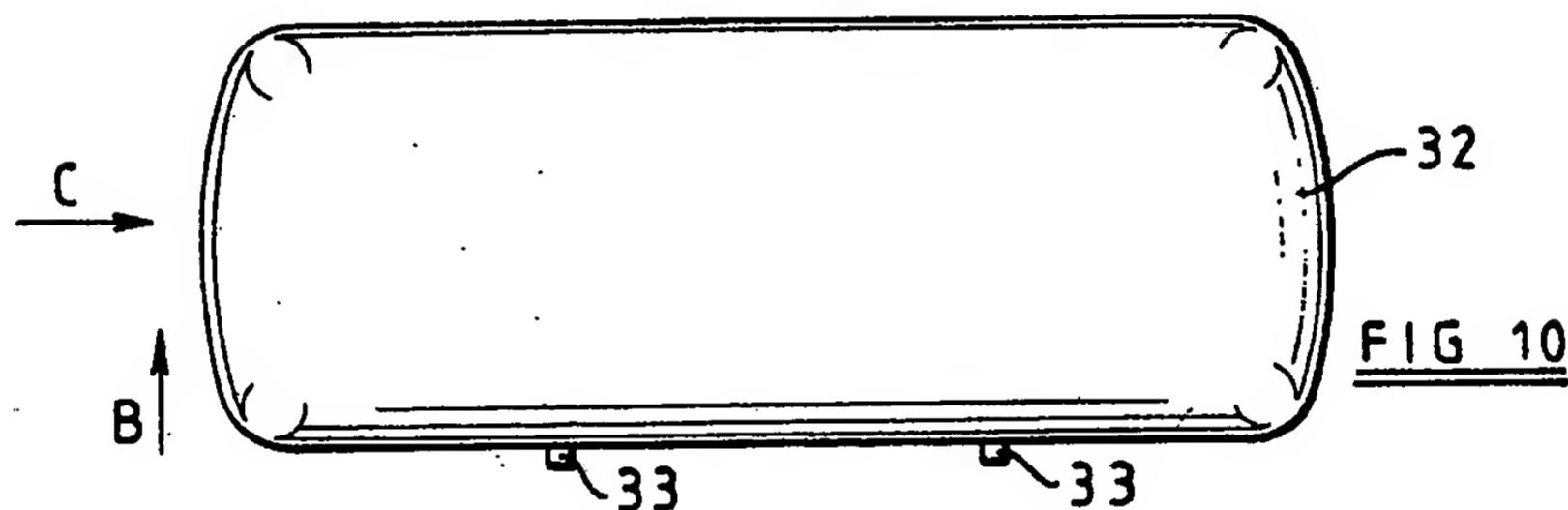


FIG 10

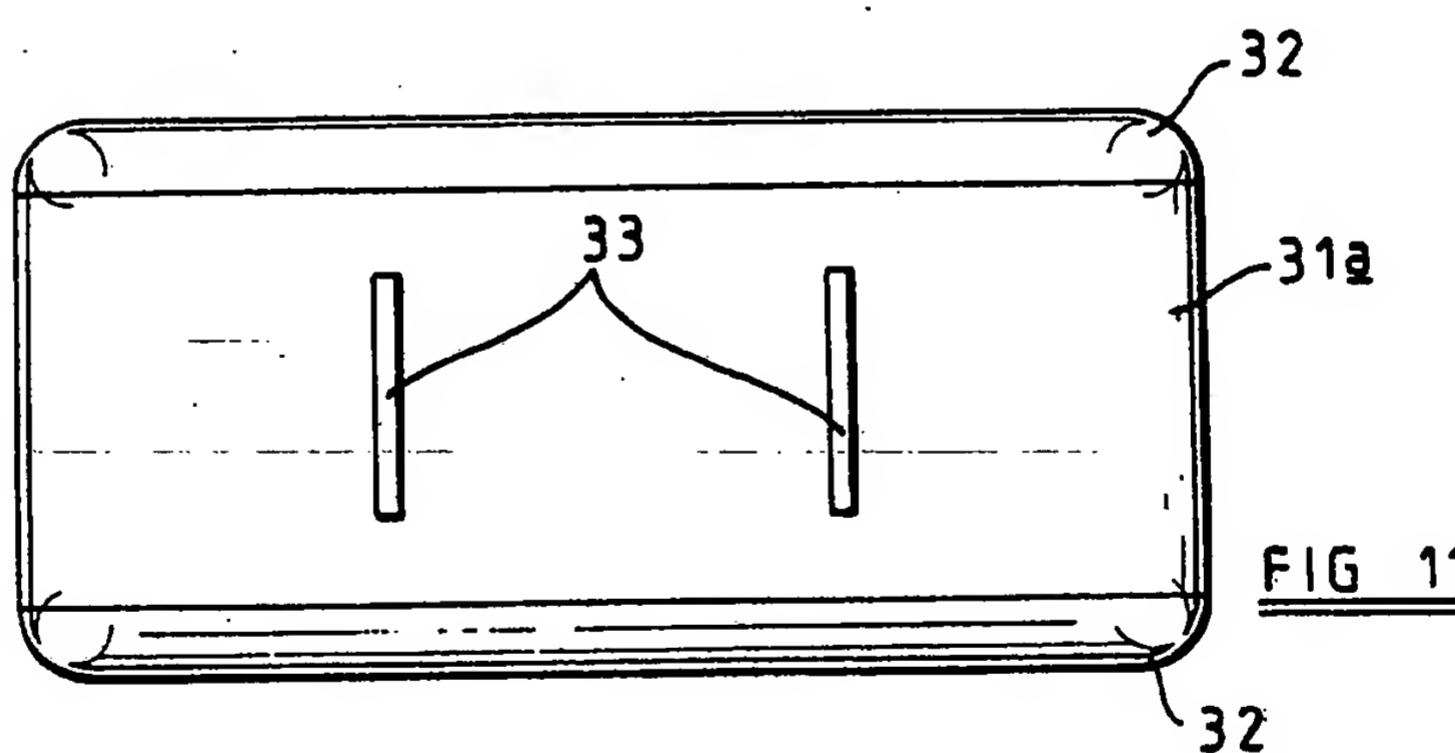


FIG 11

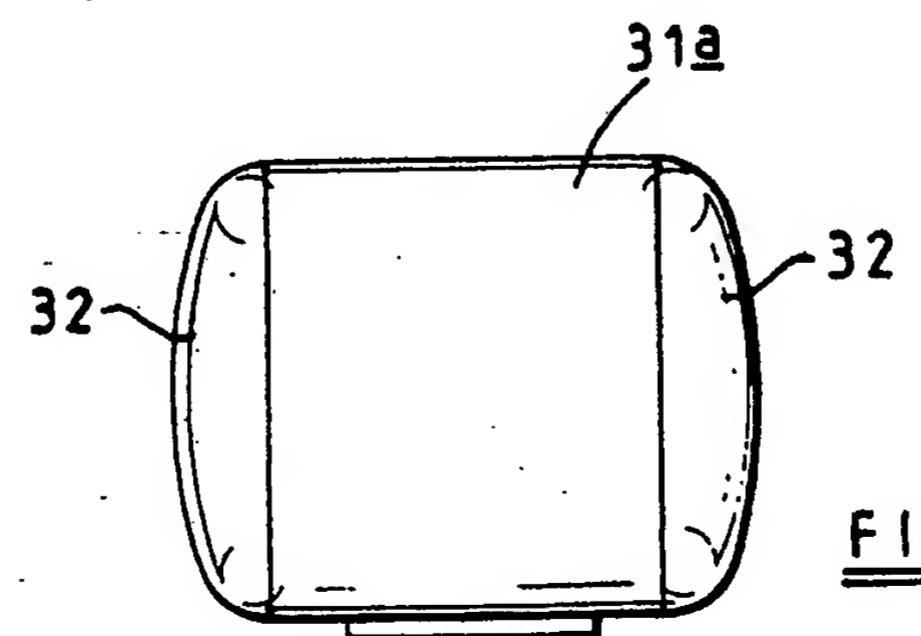


FIG 12

## SPECIFICATION

## Lamp assembly

5 This invention relates to a lamp assembly particularly but not exclusively for mounting on the roof of a vehicle.

10 It is known for emergency vehicles, for example police vehicles, to carry a roof mounted lamp assembly consisting of a support bar which extends transversely of the vehicle and a plurality of lamp units secured to the support bar. In the case of police vehicles the lamp units usually include one or more

15 blue flashing units, often in addition to units of different colour and style. In known arrangements, while lamp units of the same colour may be of the same design, units of different colour are often a different design and

20 the assembly has the appearance of a collection of unrelated lamp units. Moreover, in order to construct and/or service such assemblies it is necessary to stock a variety of different lamp units.

25 British patent application No. 2154310A shows an attempt to improve upon the concept of roof mounted lamp assemblies by providing a support bar which constitutes a common body for all lamps of the assembly.

30 While this arrangement provides an assembly which may be considered visually pleasing it is restrictive in that apparently it must be factory assembled in view of the complexity of the lens arrangements and moreover since the

35 common body is the support bar then the body must extend the full width of the vehicle even if lamp units are required only adjacent the opposite edges of the vehicle. In such a situation presumably the body intermediate the

40 required lamp units would be closed front and rear by opaque closure members.

It is an object of the present invention to provide a lamp assembly wherein the aforementioned disadvantages are minimised.

45 In accordance with the present invention there is provided a lamp assembly comprising an elongate support member of hollow section and a plurality of lamp units secured to the support member at points spaced along the

50 length of the support member, electrical connecting leads of the lamp units being disposed in the hollow section of the support member and the lamp units each comprising a body housing the lighting assembly of the unit and

55 having its opposite ends closed by closure members at least one of which is transparent, said closure members of all of the lamp units of the assembly being of similar shape, and the lamp unit bodies being of a common

60 cross-section.

Preferably said lamp units are substantially square in plan view, and said closure members face forwardly and rearwardly respectively.

65 Desirably the assembly includes at least one

further lamp unit the body of which has the same cross-sectional shape as the first mentioned lamp unit bodies, the further lamp unit being positioned in the same plane as the first

70 mentioned lamp units and at one end of the row of units on the support member, but having its closure members facing in directions spaced from the facing directions of the closure members of the first mentioned lamp units, by 90°.

Desirably the assembly includes a second further lamp unit at the opposite outer end of the row of lamp units from the first mentioned lamp unit.

80 Conveniently said further lamp units have bodies which are shorter than the bodies of the first mentioned lamp units so that the length of the further lamp units, measured between the outer surfaces of the closure members, is less than the equivalent dimension of the first mentioned lamp units.

Desirably all of the lamp unit bodies are of substantially rectangular cross-section.

Preferably all of the lamp unit bodies are

90 appropriate lengths of a common extrusion.

Preferably each lamp unit body is secured to the support member by a single, centrally disposed mounting bolt which passes through the wall of the body and through the wall of

95 the support member.

Desirably both closure members of each of the first mentioned lamp units is transparent.

Conveniently the bolt securing each lamp unit to the support member is hollow, and

100 provides an access path between the hollow section of the support member and the interior of the lamp unit for the connecting leads of the lamp unit.

Preferably all of the connecting leads of the

105 lamp units of the assembly terminate at one part of a plug and socket connector carried at one end of the support member, the other part of the plug and socket connector being connected to the vehicle wiring harness.

110 Preferably the plug and socket connector defines an end cap at one end of the support member, and the opposite end of the support member is provided with an end cap of equivalent external shape.

115 Desirably the support member includes mounting means for securing the support member to the roof of a vehicle.

Preferably the support members and each lamp body have interacting formations for locating each body with its longitudinal axis at right angles to the length of the support member.

Desirably said interacting formations comprise at least one rib on the support member or on each lamp body and a pair of spaced location notches carried by each lamp body or by the support member for receiving said rib

125 16.

Preferably said rib extends lengthwise of the

130 support member and the notches are provided

on each lamp body.

Conveniently said notches are formed by respective longitudinally extending ribs integral with the lower wall of the lamp body.

5 Preferably said support member has a second parallel rib and the ribs of each lamp body each have a second notch to coact with the second rib.

Preferably the spacing between the ribs of 10 each lamp body and the spacing between the ribs of the support member are such that when the lamp body is positioned with its ribs parallel to the ribs of the support member the two sets of ribs can interact to locate a lamp 15 body with its longitudinal axis parallel to the length of the support member.

One example of the invention is illustrated in the accompanying drawings wherein;

20 Figure 1 is a diagrammatic front elevational view of a lamp assembly for mounting on the roof of a vehicle,

Figure 2 is a plan view of the assembly seen in Figure 1,

25 Figure 3 is an end view of the assembly seen in Figure 1,

Figure 4 is an enlarged plan view of the support member of the assembly of Figure 1,

Figure 5 is an sectional view on the line 5-5 of Figure 4,

30 Figure 6 is a view similar to Figure 5 but illustrating a lamp unit affixed to the support member,

Figure 7 is a side elevational view of a lamp unit of the assembly of Figure 1,

35 Figure 8 is a view in the direction of arrow A in Figure 7,

Figure 9 is a sectional view on the line 9-9 of Figure 7,

40 Figure 10 is a side elevational view of an alternative form of lamp unit,

Figure 11 is a view in the direction of arrow B in Figure 10, and

Figure 12 is a view in the direction of arrow C in Figure 10.

45 Referring to the drawings, the lamp assembly, which is intended for use as a roof mounted lamp assembly for an emergency vehicle such as a police car, a motorway service vehicle, or the like, comprises an elongate

50 metal support member 11 carrying a plurality of lamp units 12-17. The arrangement of lamp units illustrated in Figures 1 and 2 is symmetrical about the centre of the support member 11 but it will be recognised, with reference to

55 the following description, that a wide variety of different lamp unit arrangements may be achieved.

The support member 11 is provided with mounting feet 18 whereby the member 11 60 carrying the lamp units is secured in position on the roof of a vehicle. The mounting feet 18 may take a wide variety of different forms, and for example, the mounting feet may be of the kind which bolt directly to the roof panel 65 of the vehicle, or alternatively may be of the

kind which clamp onto the rain water gutters adjacent the longitudinal edges of the roof panel.

The elongate support member 11 comprises 70 a length of aluminium, of aluminium alloy extrusion having a substantially planar upper surface 19 the marginal edge regions 21 of which extend downwardly, then inwardly, then upwardly so that the member 11 is of hollow

75 cross-section. The shaping of the edge regions of the member 11 provides longitudinal rigidity, and in addition provides a pair of longitudinally extending channels 22. Adjacent its marginal edges the upper surface 19 includes first and second longitudinal extending ribs 23. Both ends of the extrusion are closed by moulded synthetic resin end cap units 24, 25 one of which defines an electrical plug and socket connector.

80 85 Each of the lamp units 12—15 is of the same external shape and comprises a body 31 closed at its opposite ends by respective closure members 32. Each body 31 is formed from a length of an aluminum or aluminum

90 alloy extrusion the cross-sectional shape of which is illustrated in Figure 9. Thus the bodies 31 of the lamp units 12—15 are identical. As is clear from Figure 9 the cross-sectional shape of each body 31 is substantially rectangular although the side walls have a slight convex curvature to provide a more aesthetically pleasing shape. The closure member 32 of all of the lamp units 12—15 are of identical shape, although they need not be of 95 identical colour. It will be recognised therefore that the external shape of each of the lamp units 12—15 is identical.

100 The lamp units 12—15 are intended to be positioned on the vehicle with their closure members 32 facing forwardly and rearwardly respectively. Thus the forwardly facing closure members will be transparent so that light from lighting assemblies housed within the body 31 of the unit can issue forwardly, and for most 105 applications the rearwardly facing closure members 32 will similarly be transparent so that light from the lighting assembly, or from a second lighting assembly housed within the same body, will issue rearwardly. The colour 110 of the closure members will be determined by the function of the lamp unit. For example, on an emergency vehicle such as a police car the closure members 32 of at least one of the lamp units will be blue and the lighting assembly or assemblies of that unit would be arranged to provide a flashing effect. Similarly, 115 on a service vehicle the closure members may be of an amber or yellow colour so as to provide the familiar amber or yellow flashing 120 beacon. In some applications red closure members will be used and in others the closure member may be colourless so that a white light is produced. Naturally the lighting assemblies can take a wide variety of different 125 forms, and the closure members and/or the

130

lighting units may include reflector/lens structures to give the desired spread of light.

In order to ensure that the lamp unit may accurately be mounted on the support member with its optical axis at right angles to the support member, the extrusion which is cut to form the body 31 of each lamp unit includes, extending along its lower edge, a spaced pair of parallel ribs 33. After each body 31 is cut from the common length of extrusion the end regions of the ribs 33 are milled away, and transverse slots 34 are milled in the ribs 33. The slot 34 in one rib 33 is aligned with the slot 34 of the adjacent rib 33, and the slots 34 of each rib are spaced apart by the spacing of the ribs 23 on the upper surface of the support member 11. Moreover the slots 34 are just wide enough to accommodate the ribs 23 of the support member and thus when a lamp unit is placed on the support member with its ribs 33 extending transverse to the ribs 23 of the support member the lamp unit will be correctly orientated in relation to the support member when the ribs 23 of the support member are received in the slots 34 of the ribs 33 of the lamp unit body.

A single, centrally disposed bolt 35 (Figure 6) is used to secure each body 31 to the support member. Preferably each bolt 35 is hollow, and has its shank extending through a centrally disposed aperture in the lower wall of the body 31 and through a correspondingly positioned aperture along the centre line of the support member 11. The head of the bolt 35 engages the inner surface of the body 31 and a nut 36 engaged with the shank of the bolt 35 engages the under surface of the upper wall of the support member 11. The passage through the bolt 35 thus provides an access path between the interior of the lamp unit body 31 and the hollow section of the support member 11 whereby electrical connecting leads 37 of the lamp unit can be led from the lighting assembly or assemblies of the lamp units to the hollow section of the support member 11.

The closure members 32 are each secured to their respective body 31 by four self-tapping screws which extend through apertures in the closure member, and engage integral mounting lugs 38 of the body extrusion. A sealing gasket may be interposed between the ends of the body 31 and their respective closure members. The body extrusion further includes location members 39 for supporting and locating one more lighting assemblies within the body 31.

It will be recognised that the lamp units 16 and 17 illustrated in Figures 1 and 2 differ in size and orientation from the lamp units 12-15. Whereas the lamp units 12-15 have their optical axes aligned with the length of the vehicle, the lamp units 16, 17 have their optical axes transverse to the length of the vehicle. Moreover, the length of the lamp units

16, 17 (that is to say the dimension measured between the outer faces of the closure members) is less than the length of the units 12-15.

70 Each of the units 16, 17, like the units 12-15, comprises a body 31a closed at opposite ends by closure members 32. The closure members 32 are of identical shape to the closure members 32 of the units 12-15; and 75 the body 31a is of identical cross-section to the bodies 31 of the units 12-15. Indeed, the body 31a is cut from the same extrusion as the bodies 31, but the length of the body 31a is shorter than the length of the body 31 by an amount such that conveniently the length of each unit 16, 17 is half the length of one of the units 12-15. However it will be understood that it is not essential for the length to be half of the length of a unit 80 85 12-15 and other fractions could be chosen.

The ribs 33 of the extrusion constituting the body 31a again serve to facilitate accurate positioning of the units 16, 17 on the support member 11. However, because the orientation 90 of the body 31a is at right angles to the orientation of each of the bodies 31 the ribs 33 of the bodies 31a will extend parallel to the ribs 23 of the support member 11. Thus the ribs 33 are spaced apart by a distance 95 such that the outer faces of the ribs 33 fit closely between the inner faces of the ribs 23. This of course is of no significance in the bodies 31, but when considering the bodies 31a it will be recognised that the interaction 100 of the ribs 23, 33 ensures accurate alignment of the bodies 31a at 90° to the bodies 31. If desired of course the ribs 33 of the bodies 31 could be used in the same manner to locate the bodies 31 with their optical axes parallel to the length of the support member. 105 This would be useful if, for example, units 16 were used at the ends of the members 11.

Each of the units 16, 17 will include a lighting assembly as discussed above, and the 110 outermost closure member 32 will be transparent. However, since the innermost closure member of each of the units 16, 17 abuts, or at least is presented to, the side wall of the adjacent unit 13, 15 then it is pointless for 115 this closure member to be transparent since there is no necessity for light to issue from the innermost end of the unit. Conveniently therefore the innermost closure members 32 of the units 16, 17 will be opaque. The colour chosen for the outermost closure members 32 of the units 16, 17 will again depend upon the application for which the lighting unit is designed.

120 The electrical connecting leads 37 of all the lamp units 12-17 are led along one or both of the channels 22 of the support member 11 towards one end of the support member 11. At the chosen end of the support member 11 each of the leads 37 is electrically connected 125 to a respective terminal in one part of a plug 130

and socket connector. The plug and socket connector is externally shaped to define an aesthetically pleasing end cap for the support member 11 and that component of the plug and socket connector which is not connected directly to the leads 37 is connected to the wiring harness of the vehicle. Thus the plug and socket connector defining one end cap (24 or 25 in Figure 4) is used to effect the electrical connection between the wiring harness of the vehicle and the lamp units. The opposite end cap is externally identical to the end cap constituting the plug and socket connector, but of course there is no need for this end cap to function as a plug and socket connector. The end caps can be secured in position by self tapping screws extending into lugs 21a forming integral parts of the extrusion defining the support member 11.

It will be understood that while it is preferred for the locating formations on the support member and the lamp bodies to be defined by the parallel ribs 23 on the member 11 and the parallel ribs 33 on the lamp bodies, it would be possible to use a single rib 23 on the member 11 coacting with a pair of ribs 33 on each body, or a single rib 33 on each body coacting with the pair of ribs 23 on member 11.

It will be recognised that a wide variety of different arrangement of lamp units can be provided on the support bar 11 and there is no fundamental necessity to utilize half size units such as the units 16 and 17. If desired "full-size" units equivalent to the units 12—15 could be used in place of the units 16, 17.

If desired lamp units may be mounted (stacked) on top of other units, the upper wall of a unit body being drilled as necessary to receive the mounting bolt of a unit stacked on top. The connecting leads of a stacked unit will pass through the lower unit or units and their mounting bolts to enter the support bar.

Moreover lamp unit bodies may serve as anchor points for radio antennae and the like.

It will be recognised that a wide variety of different arrangements can be produced with a minimum of components. For example, since the bodies of all of the lamp units are cut from the same extrusion then it is not necessary to stock a wide variety of different lamp unit bodies. While it may not be practical for the end user to cut extrusion to the appropriate length, he need only stock one, or two different lamp bodies. Moreover, the closure members can be produced extremely economically, since the same moulding tool can be used to produce a wide variety of closure members of different colour. The opaque closure member can also be produced from the same tools. The lighting assemblies of the lamp units can also be common, differing only in that some may have timers incorporated therein to effect flashing.

Furthermore it will be recognised that the geometric relation between all of the lamp units provides an aesthetically pleasing assembly while at the same time providing a wide variety of different arrangements of lamp unit. The low profile of the lamp units blends with current vehicle styling, and is believed to exhibit minimal aerodynamic drag.

#### 75 CLAIMS

1. A lamp assembly comprising an elongate support member of hollow section and a plurality of lamp units secured to the support member at points spaced along the length of the support member, electrical connecting leads of the lamp units being disposed in the hollow section of the support member and the lamp units each comprising a body housing the lighting assembly of the unit and having its opposite ends closed by closure members at least one of which is transparent, said closure members of all of the lamp units of the assembly being of similar shape, and the lamp unit bodies being of a common cross-section.
2. A lamp assembly as claimed in claim 1 wherein said lamp units are substantially square in plan view, and said closure members face forwardly and rearwardly respectively.
3. A lamp assembly as claimed in claim 2 including at least one further lamp unit the body of which has the same cross-sectional shape as the first mentioned lamp unit bodies, the further lamp unit being positioned in the same plane as the first mentioned lamp units and at one end of the row of units on the support member, but having its closure members facing in directions spaced from the facing directions of the closure members of the first mentioned lamp units, by 90°.
4. A lamp assembly as claimed in claim 3 including a second further lamp unit at the opposite outer end of the row of lamp units from the first mentioned lamp unit.
5. A lamp assembly as claimed in claim 3 or claim 4 wherein said further lamp units have bodies which are shorter than the bodies of the first mentioned lamp units so that the length of the further lamp units, measured between the outer surfaces of the closure members, is less than the equivalent dimension of the first mentioned lamp units.
6. A lamp assembly as claimed in anyone of claims 1 to 5 wherein all of the lamp unit bodies are of substantially rectangular cross-section.
7. A lamp assembly as claimed in anyone of claims 1 to 6 wherein all of the lamp unit bodies are appropriate lengths of a common extrusion.
8. A lamp assembly as claimed in anyone of claims 1 to 7 wherein each lamp unit body is secured to the support member by a single, centrally disposed mounting bolt which passes through the wall of the body and through the

wall of the support member.

9. A lamp assembly as claimed in anyone of claims 1 to 8 wherein both closure members of each of the first mentioned lamp units is 5 transparent.

10. A lamp assembly as claimed in claim 8 wherein the bolt securing each lamp unit to the support member is hollow, and provides an access path between the hollow section of 10 the support member and the interior of the lamp unit for the connecting leads of the lamp unit.

11. A lamp assembly as claimed in anyone of claims 1 to 10 wherein all of the connecting leads of the lamp units of the assembly 15 terminate at one part of a plug and socket connector carried at one end of the support member, the other part of the plug and socket connector being connected to the vehicle wiring harness.

12. A lamp assembly as claimed in claim 11 wherein the plug and socket connector defines an end cap at one end of the support member, and the opposite end of the support 25 member is provided with an end cap of equivalent external shape.

13. A lamp assembly as claimed in anyone of claims 1 to 12 wherein the support member includes mounting means for securing the 30 support member to the roof of a vehicle.

14. A lamp assembly as claimed in any one of the preceding claims wherein the support member and each lamp body have interacting formations for locating each body with its 35 longitudinal axis at right angles to the length of the support member.

15. A lamp assembly as claimed in claim 14 wherein said interacting formations comprise at least one rib on the support member or on 40 each lamp body and a pair of spaced location notches carried by each lamp body or by the support member for receiving said rib.

16. A lamp assembly as claimed in claim 15 wherein the rib extends lengthwise of the support member and the notches are provided on 45 each lamp body.

17. A lamp unit as claimed in claim 16 wherein said notches are formed by respective longitudinally extending ribs integral with the 50 lower wall of the lamp body.

18. A lamp assembly as claimed in claim 17 wherein the support member has a second parallel rib and the ribs of each lamp body each have a second notch to coact with the 55 second rib.

19. A lamp assembly as claimed in claim 18 wherein the spacing between the ribs of each lamp body and the spacing between the ribs of the support member are such that when 60 the lamp body is positioned with its ribs parallel to the ribs of the support member the two sets of ribs can interact to locate a lamp body with its longitudinal axis parallel to the length of the support member.

65 20. A lamp assembly substantially as here-

inbefore described, with reference to the accompanying drawings.

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